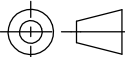




TOLERANCES							DIMENSIONS			PART SUPPLY			DESIGN INTENT		 © COPYRIGHT This drawing is supplied in confidence. Do not disclose to any third party without prior written consent from Manufacturing Skills Queensland		 <b>MANUFACTURING SKILLS QUEENSLAND</b>		 <b>monochrome</b> www.monochrome-design.com	
LINEAR - PERMISSIBLE DEV. IN MM FOR RANGES IN NOMINAL LENGTHS																				
	CLASS	0.5 - 6mm	6 - 30mm	30 - 120mm	120 - 400mm	Over 400mm														
<input checked="" type="checkbox"/>	MEDIUM	±0.1mm	±0.1mm	±0.3mm	±0.5mm	±0.8mm														
	COARSE	±0.3mm	±0.5mm	±0.8mm	±1.2mm	±2.0mm	SURFACE TEXTURE KEY (SPI STANDARD)			NOTES:										
ANGULAR - PERMISSIBLE DEV. IN DEGREES & MINUTES FOR RANGES IN NOMINAL LENGTHS																				
	CLASS	0 - 10mm	10 - 50mm	50 - 120mm	120 - 400mm	Over 400mm						Refer to 3D part surface colouring for application								
<input checked="" type="checkbox"/>	MEDIUM	±1°	±0°30'	±0°20'	±0°10'	±0°5'						Orange	Natural	Printed Finish						
	COARSE	±1°30'	±1°	±0°30'	±0°15'	±0°10'	Green	Sanded	Sanding (from 220 to 400 Grit)	INSTALLED HARDWARE (PEMs, standoffs, studs): • Inserted hardware to be seated flush to 0.2mm proud. • Installed hardware must be perpendicular to the surface within 1°.										